



Available in various sizes to support drums/pails in a wide range of sizes from 18 L pails to 200 L drums!!

Round-bottomed Inner Bag for Drums

Allows stirring and automatic extraction!

Reduces the cost of washing drums!

Reduces cost because drums can be reused!

Reduces waste liquids from drum washing!

Open Type

Standard type (additive-free LDPE)

Antistatic type



- To fold back the liner over a 200 L open drum, you should select the 940 mm high liner.
- The antistatic type satisfies the "surface-specific resistance requirement of $10^{11}\Omega$ or below".
- 2P means a two-ply tube.
- To "tie" the inner bag at the top after filling it with a material, you should select the 1,100 to 1,200 mm high liner.
- This product is also available in custom sizes other than the sizes shown on the right.

Open Type

	Bottom × tube × height (mm)	Lot size
For 200 L drums (diameter: 565 mm)	0.25×0.25×940	50bags
	0.2×0.2×940	50bags
	0.2×0.2×940 (antistatic)	50bags
	0.2×0.15×940	50bags
	0.15×0.1×1000	50bags
2P tube for 200 L drums (diameter: 565 mm)	0.25×0.2(0.1×2P)×940	50bags
	0.5×0.3(0.15×2P)×940	50bags
For 80 to 100 L drums (diameter: 450 mm)	0.25×0.25×800	100bags
	0.2×0.2×800	100bags
For 40 to 80 L drums (diameter: 395 mm)	0.2×0.2×700	100bags
For 18 to 28 L drums (diameter 288 mm)	0.2×0.15×410	200bags
	0.2×0.15×350 (with a flange)	200bags

Long type (tying type)

	Bottom × tube × height (mm)	Lot size
For 200 L drums (diameter: 565 mm)	0.2×0.15×1100	50bags
	0.2×0.2×1100	50bags
	0.2×0.15×1200	50bags

Bung Type

Standard type (additive-free LDPE)



- 2P means a two-ply tube.
- EP means an apron indented to prevent the inner bag from "slipping down" when it is filled with a material.
- Remove the bung cap, and "pour" a material into or "extract" it from the bag through the bung.

Bung type

	Top × tube × bottom × height (mm)	Bunghole diameter	Lot size
For 200 L drums (diameter: 565 mm)	0.3×0.3(0.15×2P) ×0.3×840 (with EP)	70mm φ	20bags
	0.5×0.3(0.15×2P) ×0.5×840 (with EP)	70mm φ	20bags
	0.3×0.3(0.15×2P) ×0.3×840 (with EP)	110mm φ	50bags

[The dual-structured bung cap consists of an inner cap and an outer cap]



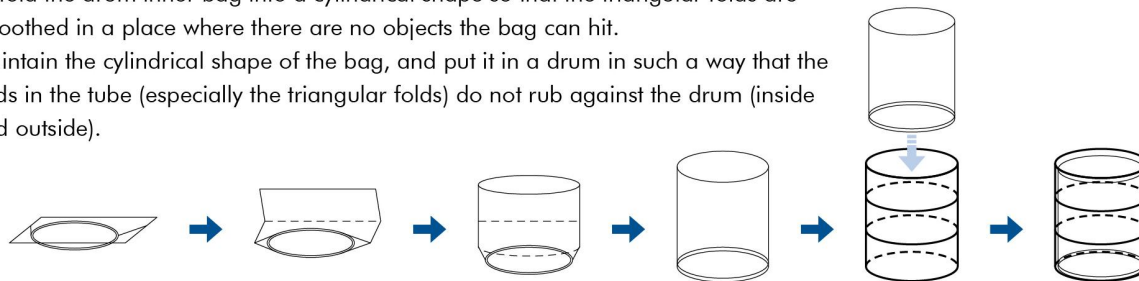
Inner cap (with packing)



Outer cap (screw cap)

How to set a round-bottomed inner bag on a drum

- (1) Unfold the drum inner bag into a cylindrical shape so that the triangular folds are smoothed in a place where there are no objects the bag can hit.
- (2) Maintain the cylindrical shape of the bag, and put it in a drum in such a way that the folds in the tube (especially the triangular folds) do not rub against the drum (inside and outside).

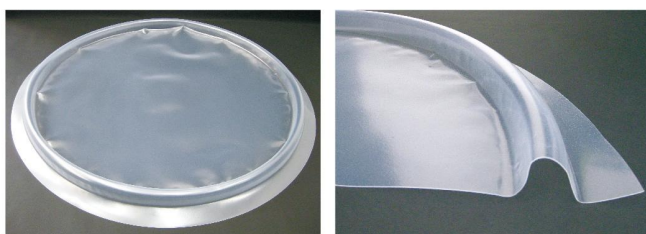


Quality control and environmental considerations

Status of regulation/standard compliance	
Food Sanitation Act, Standards and criteria for food and food additives, etc.	Standard on apparatuses and containers/packages made of synthetic resin Ministerial Ordinance on Milk and Milk Products Concerning Compositional Standards, etc. Note: The scope of compliance is limited.
REACH	First to ninth SVHC candidate list substances Note: The scope of compliance is limited.
RoHS	Certificate of nonuse of substances restricted by RoHS
PFOS	Certificate of nonuse of chemicals containing perfluorooctanesulfonic acid
PRTR Law	462 Class I designated chemical substances and 100 class II designated chemical substances
TSE·BSE	Animal-derived ingredients Note: The scope of compliance is limited.
Endocrine-disrupting chemicals	65 suspected endocrine-disrupting chemicals

Controlled documents	
Delivery specifications	Specifications in our own format
MSDS (according to GHS)	Material Safety Data Sheet

Molded Poly Sheet for Drum Tops



- This is a sheet designed to prevent a material in a drum from adhering to the drum top.
- It has a groove that fits the chime of a drum well, and can be set in a drum easily.

	Size (thickness × diameter)	Lot size
For 200 L drums	0.25mm × 660mm φ	50 bags
	0.2mm × 660mm φ	200 bags
For 20 L drums	0.2mm × 300mm φ	100 bags



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